

## **DURIT Granitec HL**

Our design model with good scratch resistance

Noble granite look with **smooth, hard** surface, good scratch resistance and very good abrasion resistance.

Developed for top level cookware.

<u>Consumers can find out what DURIT Granitec HL</u> <u>is all about.</u>

This product is also available in a "Maximizing Green" variant.

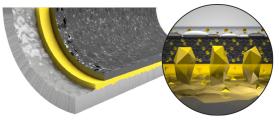
Here you can see what that means for you as a consumer.

- Unique granite look with smooth surface
- Good scratch resistance very good abrasion resistance
- Exceedingly exceptional non-stick properties
- Very good cleanability

## Characteristic

Number of Layer	3
Coating Thickness µm	40-45
Curing Temperature °C	420
Service Temperature °C	250
Scratch resistance	***^^
Abrasion (BS)	****^
Non-stick (LGA)	*****
Non-stick (LGA & milk)	*****
Corrosion resistance	****^

# 54321



#### **DURIT Granitec HL (GRANITEC HL)**

is a unique, three-layer non-stick coating based on DURIT High Level technology. Gentle roasting and easy cleaning, a very good scratch resistance and an excellent abrasion resistance make this product unique. The noble granite look with its smooth and hard surface sets a strong quality signal.

1. Surface sealing applied wet-in-wet to achieve good cleanability

2. Granite effect coating with polymer matrix technology is applied wet-in-wet

3. Mid coat with innovative polymer matrix enables best scratch resistance

4. Primer with strong ceramic reinforcement

5. Specially prepared substrate for an optimum DURIT Granitec HL

## Substrates

Substrate	Pretreatment	Suitability
pressed/forged alu	sandblasting with corundum	<b>~</b> ~
Alu cast	sandblasting with corundum	$\checkmark \checkmark$
Stainless steel	n.a.	×



adhesion of the coating to the cookware product  $% \label{eq:constraint}$ 



## **Testing Methods**

## **Basic Properties**

- Suitability for Food Contact
- Visual Aspects
- Dry Film Thickness (DFT)
- Adhesion (Cross hatch)

### **Non-stick Tests**

- Egg-/Milk-/Pancake Test
- Milk Test

## **Corrosion Tests**

- Salt Water Test
- Tomato Test
- Rice-Tomato Test

### **Abrasion Tests**

- LGA Abrasion Test
- MTP Abrasion TestBritish Standard
- Abrasion Test
- Dry Abrasion Test